

Garant

Steel boring bar A.. SDUCR 93°, for indexable inserts DC., right-hand, Shank Ø / insert size: 0408/04mm


Order data

Order number	260342 0408/04
GTIN	4062406066802
Item class	21T

Technical description

Minimum pre-drill Ø D _{min}	5.2 mm
Neck width L ₄	4 mm
Centre offset L ₃	3 mm
suitable indexable insert	DC.. 04T0..
Clamping height L ₂	7.5 mm
Overall length L	80 mm
ISO code toolholder	A0408F SDUCR/L04
Head length L ₁	15 mm
Setting angle κ	93 degrees
Pack of insert screws	269028 26
Insert size	4 mm
Usable depth T	1.5 mm
Shank Ø D _s	8 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5